

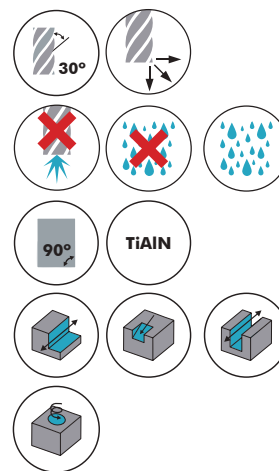
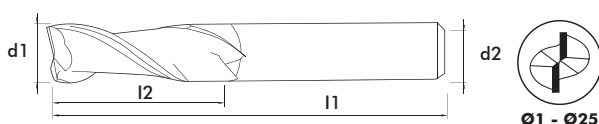
Fresa metal duro 2 labios <55HRC

2 Fluted solid carbide end mill <55 HRC



Fresa de metal duro de 2 labios con corte al centro con recubrimiento TiAlN. Ángulo espiral de 30°. La geometría positiva conjuntamente con este recubrimiento nos ayudará a tener un corte muy suave y a prolongar la vida del filo de corte. Herramienta para uso general, para materiales hasta 55 HRC. También válida para materiales no férricos, fundición y aluminio. Fresa especialmente diseñada para ranurado y acabado.

2 Fluted cutting to centre solid carbide end mills plus TiAlN coating. 30° Spiral angle. The positive geometry together with this coating will help you to get a soft cutting with a very long tool life. Universal purpose. For high tense material. Also for aluminium and non-ferrous material. For materials up to 55 HRC. Tool especially designed for slotting and finishing.



- STEEL <55 HRC
- INOX
- GG
- ALU <12% SI
- COPPER
- GFK CFK
- UNI

Ref.	d1	d2	l1	l2	z
202010200	1,0	3	38	3	2
202010210	1,0	4	50	3	2
202015200	1,5	3	38	4	2
202020200	2,0	3	38	6	2
202020210	2,0	4	50	6	2
202025200	2,5	3	38	8	2
202030200	3,0	3	38	8	2
202030210	3,0	4	50	8	2
202035200	3,5	4	50	10	2
202040200	4,0	4	50	11	2
202045200	4,5	6	50	13	2
202050200	5,0	5	50	13	2
202055200	5,5	6	50	13	2
202060200	6,0	6	50	16	2
202065200	6,5	8	60	16	2
202070200	7,0	8	60	16	2
202075200	7,5	8	60	19	2
202080200	8,0	8	60	19	2

Ref.	d1	d2	l1	l2	z
202085200	8,5	10	75	20	2
202090200	9,0	10	75	19	2
202095200	9,5	10	75	25	2
202097200	9,7	10	75	25	2
202100200	10,0	10	75	22	2
202105200	10,5	12	75	25	2
202110200	11,0	12	75	30	2
202115200	11,5	12	75	30	2
202120200	12,0	12	75	26	2
202130200	13,0	13	100	40	2
202140200	14,0	16	90	30	2
202150200	15,0	16	100	40	2
202160200	16,0	16	100	32	2
202170200	17,0	20	100	45	2
202180200	18,0	18	100	38	2
202190200	19,0	20	100	45	2
202200200	20,0	20	100	38	2
202250200	25,0	25	100	38	2

Condiciones de corte | Cutting data pag. 149